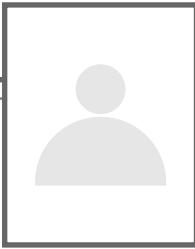




NATIONAL WELDING INSPECTION SPECIALIST

www.nwisllc.com



Edward Enriquez | 786-302-3547 | eddie@nwisllc.com
15680 SW 12 Terrace, Miami, FL 33194

Welder Qualification Test Report

Welder Name	Gustavo Jr Mojica	Welder ID	3261	Lab No.	NWIS-03	Test Date	10/09/2023				
Client No.	Access Fab Corp	Welding Code	AWS D1.1-20	Thickness	.432"	Plate	<input type="checkbox"/>	Pipe	<input checked="" type="checkbox"/>	Tube	<input type="checkbox"/>
Process	FCAW-G	Position	6G / 45' / Up	Plate Range Qualified	1/8" to Unlimited	Groove/Fillet	G				
Pipe ID	6"	Base Material	A53 / A53	Pipe Range	4" and Over	Procedure	CS-6GFC-02				

Filler Metal

Specification No.	AWS A5.20	Classification	E71T-1M-H8	Trade Name	Lincoln Ultracore				
Backing No.	1/4x1	Shielding Gas	ArCo2 75/25%	Flux	<input type="checkbox"/>	Diameter	.045"	AWS "F" No.	#6

Visual Inspection & Bend Test Results

Weld Appearance	Good	Undercut	None	Piping Porosity	None
Test Results	4 coupons were bent sideways per AWS 6.10.3.1 and accepted per 6.10.3.3				
Test Results					

Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G, 3F/3G & 4F/4G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.



Virginia E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Respectfully Submitted:

National Welding Inspection Specialists, LLC. (NWIS)

Virginia Enriquez, CWI

Virginia E Enriquez
Authorized Signature CWI #88110063

10/09/2024

Exp. Date



front



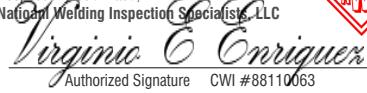
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The welder identification above **is Qualified** to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC


Authorized Signature CWI #88110063



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

10/09/2024
Exp. Date



www.nwisllc.com

Edward Enriquez

Tel | 786-302-3547
E-mail | eddie@nwisllc.com
Address | 15680 SW 12 Terrace
Miami, FL 33194





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Welder Qualification Test Report

Gustavo Jr Mojica	3261	NWIS-03
Welder Name	Welder ID	Lab No.
10/09/2023	Access Fab I	AWS D1.1-20
Test Date	Client No.	Welding Code
		.432"
		<input type="checkbox"/>
		<input checked="" type="checkbox"/>
		<input type="checkbox"/>
FCAW-G	6G / 45' / Up	1/8" to Unlimited
Process	Position	Plate Range Qualified
		G
		Groove/Fillet
6"	A53 / A53	4" and Over
Pipe ID	Base Material	Pipe Range
		CS-6GFC-02
		Procedure

Filler Metal

AWS A5.20	E71T-1M-H8	Lincoln Ultracore
Specification No.	Classification	Trade Name
1/4x1	ArCo2 75/25%	No
Backing No.	Shielding Gas	Flux
		.045"
		#6
		AWS "F" No.

Visual Inspection & Bend Test Results

Good	None	None
Weld Appearance	Undercut	Piping Porosity
4 coupons were bent sideways per AWS 6.10.3.1 and accepted per 6.10.3.3		
Test Results		
Test Results		

