



Welder Qualification Test Report

Welder Name Welder ID Lab No. Test Date
Client No. Welding Code Thickness Plate ☐ Pipe ☒ Tube ☐
Process Position Plate Range Qualified Groove/Fillet
Pipe ID Base Material Pipe Range Procedure

Filler Metal

Specification No. Classification Trade Name
Backing No. Shielding Gas Flux Diameter AWS "F" No.

Visual Inspection & Bend Test Results

Weld Appearance Undercut Piping Porosity

Test Results

Test Results

Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G, 3F/3G & 4F/4G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identified above to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Respectfully Submitted;

National Welding Inspection Specialists, LLC. (NWIS)

Virginio Enriquez, CWI

Virginio E Enriquez
Authorized Signature CWI #88110063

10/09/2024

Exp. Date



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Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G, 3F/3G & 4F/4G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identification above **is Qualified** to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC

Virginio E Enriquez
Authorized Signature CWI #88110063



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

10/09/2024

Exp. Date



Edward Enriquez

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Welder Qualification Test Report

Gustavo Jr Mojica		3261	NWIS-03	
Welder Name		Welder ID	Lab No.	
10/09/2023	Access Fab	AWS D1.1-20	.432"	<input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/>
Test Date	Client No.	Welding Code	Thickness	Plate Pipe Tube
FCAW-G	6G / 45' / Up	1/8" to Unlimited	G	
Process	Position	Plate Range Qualified	Groove/Fillet	
6"	A53 / A53	4" and Over	CS-6GFC-02	
Pipe ID	Base Material	Pipe Range	Procedure	

Filler Metal

AWS A5.20	E71T-1M-H8	Lincoln Ultracore		
Specification No.	Classification	Trade Name		
1/4x1	ArCo2 75/25%	No	.045"	#6
Backing No.	Shielding Gas	Flux	Diameter	AWS "F" No.

Visual Inspection & Bend Test Results

Good	None	None
Weld Appearance	Undercut	Piping Porosity
4 coupons were bent sideways per AWS 6.10.3.1 and accepted per 6.10.3.3		
Test Results		
Test Results		

