



NATIONAL WELDING INSPECTION SPECIALIST

www.nwisllc.com



Edward Enriquez | 786-302-3547 | eddie@nwisllc.com
15680 SW 12 Terrace, Miami, FL 33194

Welder Qualification Test Report

Welder Name	Justin J. Suarez	Welder ID	9812	Lab No.	NWIS-03	Test Date	10/09/2023
Client No.	Access Fab Corp	Welding Code	AWS D1.6-17	Thickness	1/2"	Plate	<input checked="" type="checkbox"/>
Process	GMAW	Position	3G Vertical	Plate Range Qualified	1/8" to 1"	Groove/Fillet	G
Pipe ID		Base Material	A304/A304	Pipe Range	24" and Over	Procedure	GM-3GSS-03

Filler Metal

Specification No.	AWS A5.9	Classification	ER308/308-L	Trade Name	Hobart
Backing No.	1/4x2"	Shielding Gas	Ar/C02	Flux	N/A
				Diameter	.045"
				AWS "F" No.	#6

Visual Inspection & Bend Test Results

Weld Appearance	Good	Undercut	None	Piping Porosity	None
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Test Results 2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3

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Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform fillet welds in the 1F position on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.



Virginia E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Respectfully Submitted:

National Welding Inspection Specialists, LLC. (NWIS)

Virginia Enriquez, CWI

Virginia E Enriquez
Authorized Signature CWI #88110063

10/09/2024

Exp. Date



front



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The welder identification above **is Qualified** to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Virginio E Enriquez
Authorized Signature CWI #88110063

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back



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