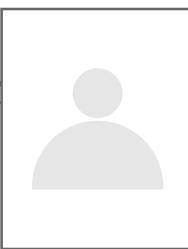




www.nwis-llc.com



Edward Enriquez | 786-302-3547 | info@nwis-llc.com
PO BOX 942078 Miami, FL, 33194

Welder Qualification Test Report

Welder Name	Gustavo Mojica Jr	SSN	3261	Lab No.	AWS-231202	Test Date	10/09/2023
Welder ID	GM3261-228	Welding Code	AWS D1.6-17	Thickness	1/2"	Plate	<input checked="" type="checkbox"/>
Process	GMAW	Position	3G Vertical Up	Plate Range Qualified	1/8" to 1"	Groove/Fillet	G
Pipe ID	NA	Base Material	A304 / A304	Pipe Range	24" and Over	Procedure	3G-GM-SS-1/2

Filler Metal

Specification No.	AWS A5.9	Classification	ER308/308-L	Trade Name	Hobart
Backing	1/4x2"	Shielding Gas	Ar/Co2 75/25%	Flux	NA
				Diameter	.045"
				AWS "F" No.	#6

Visual Inspection & Bend Test Results

Weld Appearance	Good	Undercut	None	Piping Porosity	None
Test Results	2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3				
Test Results	2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3				

Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G & 3F/3G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Respectfully Submitted:

National Welding Inspection Specialists, LLC. (NWIS)

Virginio Enriquez, CWI

Virginio E Enriquez
Authorized Signature CWI #88110063

10/09/2025

Exp. Date



front



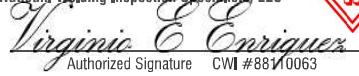
Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G & 3F/3G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identification above **is Qualified** to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC


Authorized Signature CWI #88110063



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

10/09/2025
Exp. Date



NATIONAL WELDING INSPECTION SPECIALIST

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Miami, FL 33194





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Welder Qualification Test Report

Gustavo Mojica Jr	3261	AWS-231202
Welder Name	SSN	Lab No.
10/09/2023	GM3261-2	AWS D1.6-17
Test Date	Welder ID	Welding Code
1/2"		Thickness
		<input checked="" type="checkbox"/> Plate
		<input type="checkbox"/> Pipe
		<input type="checkbox"/> Tube
GMAW	3G Vertical Up	1/8" to 1"
Process	Position	Plate Range Qualified
G		Groove/Fillet
NA	A304 / A304	24" and Over
Pipe ID	Base Material	Pipe Range
		3G-GM-SS-1/2
		Procedure

Filler Metal

AWS A5.9	ER308/308-L	Hobart
Specification No.	Classification	Trade Name
1/4x2"	Ar/Co2 75/25	NA
Backing	Shielding Gas	Flux
		.045"
		Diameter
		#6
		AWS "F" No.

Visual Inspection & Bend Test Results

Good	None	None
Weld Appearance	Undercut	Piping Porosity
2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3		
Test Results		
2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3		
Test Results		

