



Welder Qualification Test Report

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|-------------|-------------------|---------------|----------------|-----------------------|--------------|---------------|-------------------------------------|------|--------------------------|------|--------------------------|
| Welder Name | Gustavo Mojica Jr | SSN | 3261 | Lab No. | AWS-231202 | Test Date | 10/09/2023 | | | | |
| Welder ID | GM3261-228 | Welding Code | AWS D1.6-17 | Thickness | 1/2" | Plate | <input checked="" type="checkbox"/> | Pipe | <input type="checkbox"/> | Tube | <input type="checkbox"/> |
| Process | GMAW | Position | 3G Vertical Up | Plate Range Qualified | 1/8" to 1" | Groove/Fillet | G | | | | |
| Pipe ID | NA | Base Material | A304 / A304 | Pipe Range | 24" and Over | Procedure | 3G-GM-SS-1/2 | | | | |

Filler Metal

| | | | | | | | | | |
|-------------------|----------|----------------|---------------|------------|--------|----------|-------|-------------|----|
| Specification No. | AWS A5.9 | Classification | ER308/308-L | Trade Name | Hobart | | | | |
| Backing | 1/4x2" | Shielding Gas | Ar/Co2 75/25% | Flux | NA | Diameter | .045" | AWS "F" No. | #6 |

Visual Inspection & Bend Test Results

| | | | | | |
|-----------------|---|----------|------|-----------------|------|
| Weld Appearance | Good | Undercut | None | Piping Porosity | None |
| Test Results | 2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3 | | | | |
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Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G & 3F/3G positions on pipe or plate and in the range that was tested on.

This certification will remain in good standing indefinitely with proof of continued work performance from qualified personnel every 6 months.

The welder identified above **is Qualified** to perform welds in the shop/field as per specified code.

ATTENTION: Please be aware that after 30 days past the expiration date you will not be able to renew this certification. Re-qualification fee will be required.



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

Respectfully Submitted;

National Welding Inspection Specialists, LLC. (NWIS)

Virginio Enriquez, CWI

Virginio E Enriquez
Authorized Signature CWI #88110063

10/09/2025

Exp. Date



front



Qualification Test Results

Our representative was present to witness the above welder qualify on the test stated above and attest that he/she is able to produce quality welds that are acceptable to the AWS welding code standard requirements. The welder is therefore certified to perform groove or fillet welds in the 1F/1G, 2F/2G & 3F/3G positions on pipe or plate and in the range that was tested on.

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The welder identification above **is Qualified** to perform welds in the shop/field as per specified code.

Respectfully Submitted;
National Welding Inspection Specialists, LLC

Virginio E Enriquez
Authorized Signature CWI #88110063



Virginio E Enriquez
CWI 88110063
QC1 EXP. 11/1/2024

10/09/2025
Exp. Date



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Welder Qualification Test Report

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|-------------------|----------------|-----------------------|---------------|--|
| Gustavo Mojica Jr | | 3261 | AWS-231202 | |
| Welder Name | | SSN | Lab No. | |
| 10/09/2023 | GM3261-2 | AWS D1.6-17 | 1/2" | <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> |
| Test Date | Welder ID | Welding Code | Thickness | Plate <input type="checkbox"/> Pipe <input type="checkbox"/> Tube <input type="checkbox"/> |
| GMAW | 3G Vertical Up | 1/8" to 1" | G | |
| Process | Position | Plate Range Qualified | Groove/Fillet | |
| NA | A304 / A304 | 24" and Over | 3G-GM-SS-1/2 | |
| Pipe ID | Base Material | Pipe Range | Procedure | |

Filler Metal

| | | | | |
|-------------------|----------------|------------|----------|-------------|
| AWS A5.9 | ER308/308-L | Hobart | | |
| Specification No. | Classification | Trade Name | | |
| 1/4x2" | Ar/Co2 75/25 | NA | .045" | #6 |
| Backing | Shielding Gas | Flux | Diameter | AWS "F" No. |

Visual Inspection & Bend Test Results

| | | |
|---|----------|-----------------|
| Good | None | None |
| Weld Appearance | Undercut | Piping Porosity |
| 2 coupons were bent sideways per AWS 4.10.1.1 and accepted per 4.10.2.3 | | |
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